



BAKELS

TECHNICAL SERVICE

218905 CLEAN LABEL SOFTENER-12.5 KG

TYPE

A powdered softener to produce clean label bread and rolls

USAGE

0.25 to 0.5% on flour weight

COMPOSITION	%	Country of Origin
Wheat Flour (with Calcium Carbonate, Niacin, Iron, Folic Acid, Thiamin)	95-100	The UK, France, United States, Canada, Germany, Poland, Switzerland, (The UK, France, United States, China, India)
Enzyme	<1	France, Denmark, Germany, Finland, Netherlands, Sweden, Liechtenstein
Carrier: E516 Calcium Sulphate	trace	The UK

Ingredient Declaration: Wheat Flour (with Calcium Carbonate, Niacin, Iron, Folic Acid, Thiamin).

NUTRITIONAL INFORMATION/100g

Energy	1612 kJ / 380 kcal
Fat	1.40 g
(of which saturates)	0.40 g
Available Carbohydrate	80.84 g
(of which sugars)	1.19 g
Protein	9.05 g
Fibre	3.97 g
Salt	0.04 g

MICROBIOLOGICAL TARGETS

Yeast & Moulds	<1,000 cfu/g
<i>C. perfringens</i>	<10 cfu/g
<i>B. cereus</i>	<100 cfu/g
<i>E. coli</i>	<10 cfu/g
Salmonella	Absent in 25g
Staphylococcus	<20 cfu/g

FOOD INTOLERANCE DATA

	Present in Formulation	Present on Line	Present on Site
Peanuts	No	No	No
Tree Nuts	No	No	No
Sesame Seeds	No	No	No
Milk (Including lactose)	No	Yes	Yes
Eggs	No	No	Yes
Fish	No	No	No
Crustaceans	No	No	No
Shellfish Mollusc	No	No	No
Soya	No, possible contamination from wheat flour supply chain.	Yes	Yes
Cereals containing Gluten	Yes	Yes	Yes
Celery	No	No	No
Mustard	No	No	No
Lupin	No	No	No
Sulphur dioxide and sulphites >10mg/kg	No	No	No
GM labelling required	No		
Suitable for Vegans & Vegetarians	Yes		

PACKAGING

12.5kg net in a food grade laminate / bag

SHELF LIFE AND STORAGE

365 days, cool and dry conditions

Regulation (EC) No. 1272/2008 CLP: Not Classified

Version: 3	Issued By: SW	Date: 15/10/2025	Checked By: EC
Reason for new version: folic acid added to wheat flour			

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