



PRODUCT RECIPE

194220/2

JULY 2010

CLEAN LABEL BUN & ROLL IMPROVER

SOFT ROLLS

KGS	INGREDIENTS
16.000	White Flour
0.500	Yeast (approx)
0.240	Salt (approx)
0.160	CLEAN LABEL BUN & ROLL IMPR (1%)
1.600	ORGANIC PALM SHORTENING
0.480	Dextrose/Sugar
8.400	Water (approx)
27.380	TOTAL

APPROXIMATE MIXING TIMES

Conventional: 15 minutes
Spiral: 2 minutes slow, 6 minutes fast

METHOD

No time dough
Scale: 60gms
Proof: Approx 50 minutes
Bake: 12 - 15 minutes @ 235°C (453°F)

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